

全自动套内膜 包装成型机



部分产品展示 Part Products



可选配印刷机
可选配废品检测

型号/TF1280×650-ZB 全自动套袋机(冷热一体)

型号/TF1280×650-ZB 全自动套袋机(冷刀)

型号/TF1280×650-Z 全自动套袋机(热刀)

本机是外袋与内膜自动套合的专用设备，集外袋放卷、自动纠偏、外袋切断、内膜放卷、内膜袋热封、内膜袋切断内外袋套合、套袋后封底、计数及码垛功能于一体，操作简单，自动化程度高。

The equipment has the following functions:

1. Cut off the weaving bag with the length
2. Weaving bag alignment
3. Heat seal film bag
4. Cut off the film bag
5. Pack film bag with weaving bag
6. Sew them together.
7. Palletizing

主要技术参数

MAIN TECHNICAL PARAMETER

序号/number	规格/Specification	参数/parameter
1	外袋规格/Bag tube specifications (长/宽mm)	750-1200/450-750
2	内膜袋规格/Bag tube specifications (长/宽mm)	800-1 280/450-750
3	电压/Voltage (V)	380
4	装机容量/Capacity (KW)	12
5	用气量/ Air consumption (m ³ /min)	1
6	外形尺寸/Dimensions (长/宽/高m)	7.4*5*1.7
7	整机重量 (KG)	4000
8	最大套袋速度/Maximum bagging speed (袋/分钟)	35

特点:

- 1.设备运行成熟稳定，只需一人操作。
- 2.可适应不同规格尺寸的编织袋，调整方便快捷。
- 3.编织袋缝底时，内膜袋可以与编织袋缝合在一起，也可以不缝合在一起。
- 4.关掉出内膜功能后，可当编织袋切缝机使用。
- 5.收袋处，每一堆的袋数可调。
- 6.如果外袋为普通编织袋或复合编织袋，可选配热切刀或冷切刀。

And this equipment has following features:

1. It can runs steadily for long time, and only need one worker.
2. It is suitable for various specifications of bag, and easy Adjustment.
3. You can sew film bag and weaving bag together, or separate.
4. The equipment can Turn off the film bag part, and to be a machine with weaving bag cutting and sewing.
5. The quantity of palletizing can adjust as needed.
6. For cutting the weaving bag, we have two kinds of knives: cold knife and hot knife. You can Select one for different weaving bag.

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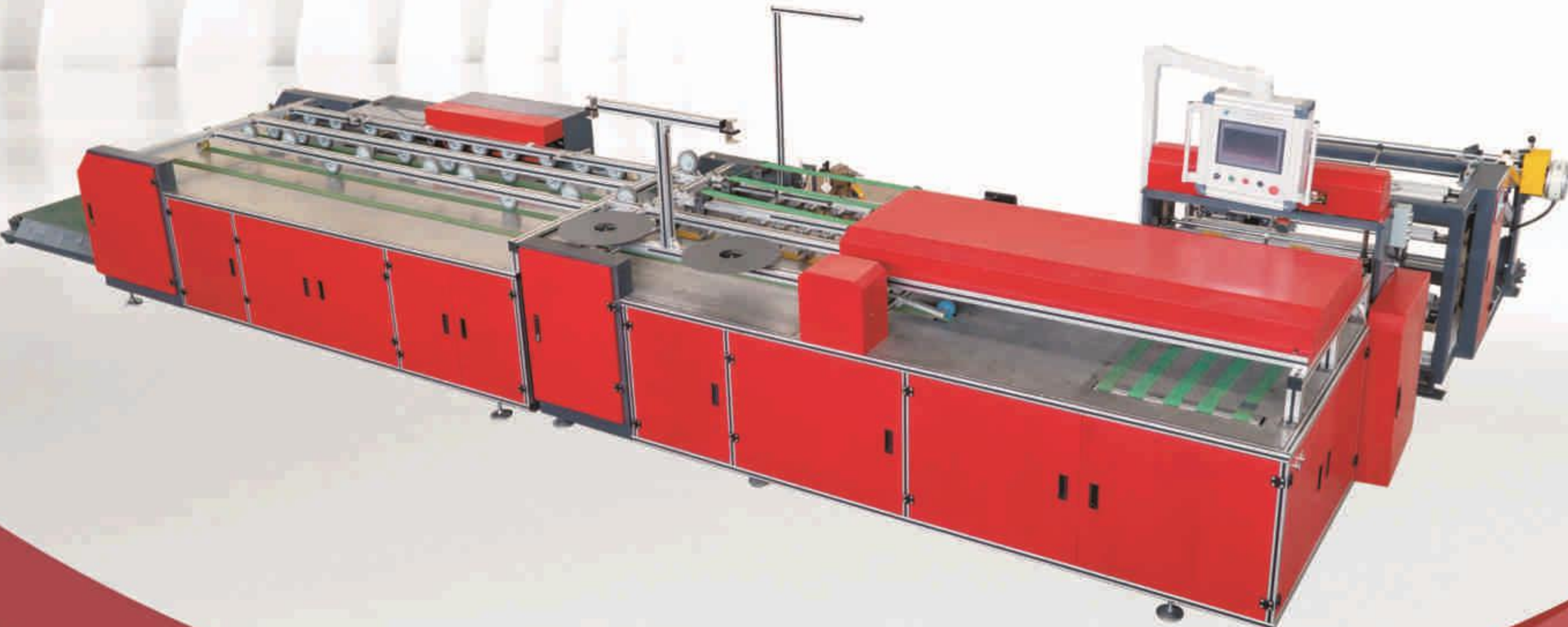
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切缝热熔一体机



型号/QFR1200*750

本机适合纸袋、编织袋、纸塑（PE）复合袋封底。该机自动定长切片、自动缝合、包纸边、压合、剪纸带、自动叠袋、计数等工序，经缝合、包纸边、热压的包装袋密封性能极佳。

This machine is suitable for the bottom sealing of paper bags, woven bags and paper-plastic (PE) composite bags. The machine automatically cuts to length, automatically stitches, wraps paper, presses, cuts paper tape, automatically stacks bags, counts and other processes, The sealing performance of stitched, wrapped, and hot-pressed packaging bags is excellent.

主要技术参数

MAIN TECHNICAL PARAMETER

序号/number	规格/Specification	参数/parameter
1	外袋规格/Bag tube specifications (长/宽mm)	450- 1200/300-750
2	装机容量/Capacity (KW)	8
3	用气量/Gas consumption (m³/min)	1
4	外形尺寸/Dimensions (长/宽/高m)	9*5*1.7
5	整机重量 (KG)	2300
6	速度/speed (袋/分钟)	30-50

- 特点：
- 1.可适应不同规格尺寸的编织袋，调整方便快捷；
 - 2.采用伺服闸刀结构、性能稳定，速度快；
 - 3.闸刀刀片采用进口材料，经久耐用；
 - 4.电器、气动元件均采用进口品牌，性能稳定，故障率低。

And this equipment has following features:

1. It can be adapted to woven bags of different specifications and sizes, and the adjustment is convenient and quick;
2. Adopting servo switch structure, stable performance and fast speed;
3. The guillotine blade adopts imported materials, which is durable;
4. The electrical and pneumatic components are imported brands with stable performance and low failure rate.

切缝一体机（飞袋结构）



型号/QF1200*750

本机适用于各种化肥袋、大米袋、食品袋等。是一次性缝合成型设备。将自动纠偏、自动定长切片、自动折边、自动开机停机自动剪线、自动计数码垛等工序集中一体。剪线线瓣可靠，减轻劳动强度、节省人力，速度快。操作简单维护方便。

This machine is suitable for all kinds of fertilizer bags, rice bags, food bags, etc. It is a disposable suture forming equipment. Automatic correction, automatic fixed-length slicing, automatic folding, automatic startup and shutdown, automatic thread trimming,Processes such as automatic counting and palletizing are integrated. The cutting thread flap is reliable, reduces labor intensity, saves manpower, and is fast. Simple operation and easy maintenance.

主要技术参数

MAIN TECHNICAL PARAMETER

序号/number	规格/Specification	参数/parameter
1	外袋规格/Bag tube specifications (长/宽mm)	450-1200/300-750
2	装机容量/Capacity (KW)	8
3	用气量/Gas consumption (m³/min)	1
4	外形尺寸/Dimensions (长/宽/高m)	5.6*5*1.7
5	整机重量 (KG)	1500
6	速度/speed (袋/分钟)	30-50

特点：

- 1.触摸屏设定，PLC控制伺服电机驱动，精确控制袋长；
- 2.切刀采用进口材料，冷热双用易维护、使用寿命长。；
- 3.自动跟踪放料计数，成品袋子定数推送；
- 4.气动上卷传动、光电跟踪纠偏，操作简单方便。
- 5.电器、气动元件均采用进口品牌。性能稳定，故障率低。

And this equipment has following features:

1. Touch screen setting, PLC control servo motor drive, precise control of bag length;
2. The cutter adopts imported materials, which is easy to maintain and have a long service life. ;
3. Automatically track the unloading count, and push the finished bags in a fixed number;
4. Pneumatic winding drive, photoelectric tracking correction, simple and convenient operation.
5. The electrical and pneumatic components are all imported brands. Stable performance and low failure rate.

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半自动套内膜 包装成型机



部分产品展示 Part Products



型号/TF1280*650-S

本机是内膜与外袋自动套合的专用设备，集内袋切断、内袋封口、内外袋套合、外袋封口、计数以及码垛等功能于一体，采用PLC+触摸屏控制，操作简便自动程度高。

This machine is the intima and the outer bag automatic Fit for special equipment,set off inside the bag, inner bag sealinginternal and external pockets together, outside the bag sealing, counting and stacking and other functions in one, using PLC+touch screen control, easy to operate automated high degree.

主要技术参数

MAIN TECHNICAL PARAMETER

序号/number	规格/Specification	参数/parameter
1	外袋规格/Bag tube specifications (长/宽mm)	800-1100/500-650
2	内膜袋规格/Bag tube specifications (长/宽mm)	800-1200/450-650
3	电压/Voltage (V)	380
4	装机容量/Capacity (KW)	9.25
5	用气量/ Air consumption (m³/min)	1
6	外形尺寸/Dimensions (长/宽/高mm)	6.3*5*1.7
7	整机重量 (KG)	3750
8	最大套袋速度/Maximum bagging speed (袋/分钟)	27

特点:

- 1.可适应不同规格尺寸的编织袋，调整方便快捷
- 2.编织袋缝底时，内膜袋可以与编织袋缝合在一起，也可以不缝合在一起
- 3.收袋处，每一堆的袋数可调。
- 4.内膜能完全充满外袋。

And this equipment has following features:

- 1.It is suitable for various specifications of bag, and easy Adjustment.
- 2.You can sew film bag and weaving bag together,or separate.
- 3.The quantity of palletizing can adjust as needed.
- 4.The intima can fully fill the outer bag.

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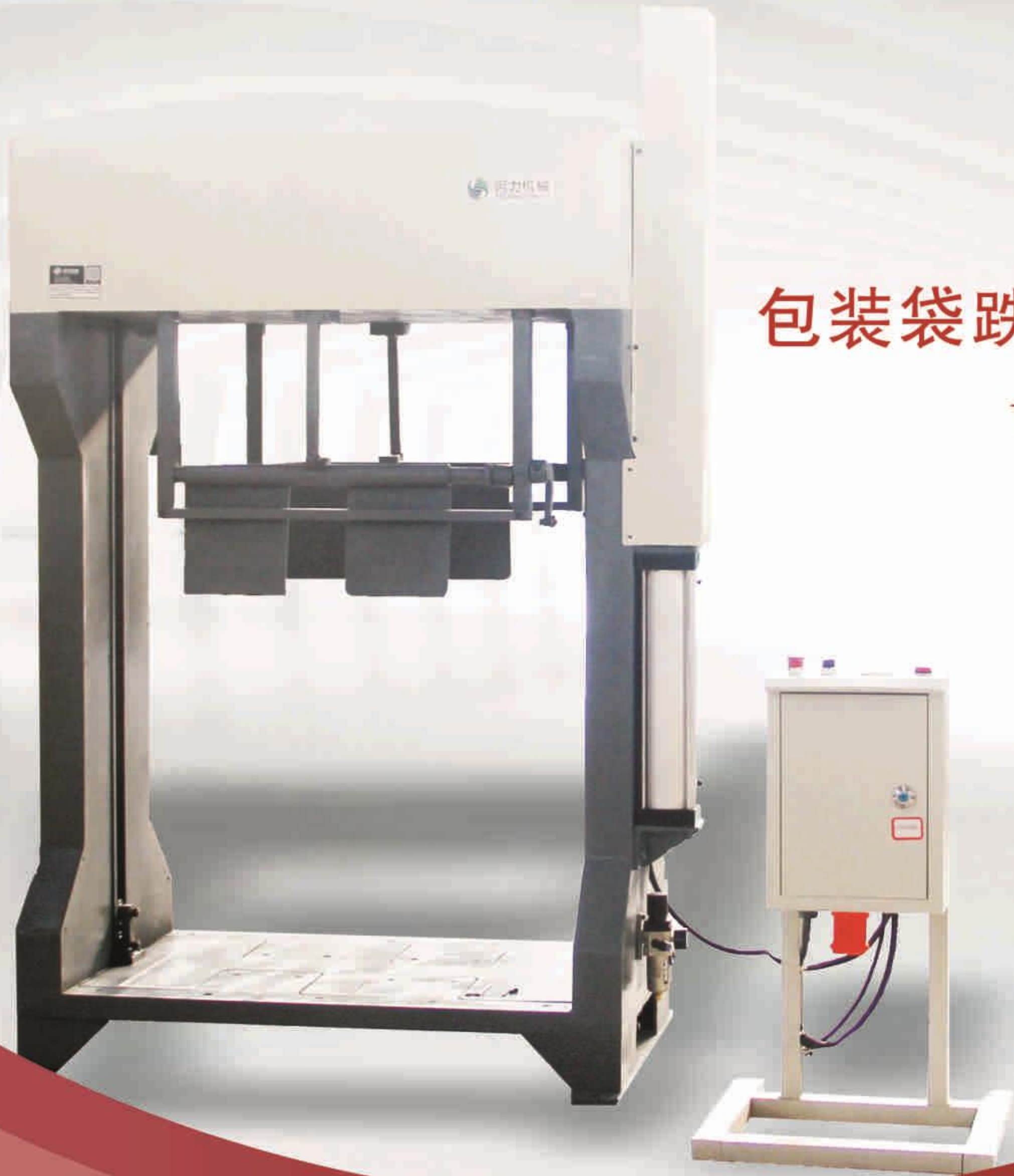
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包装袋跌落试验机
BAG DROP
TEST MACHINE

型号/DLSY-50-B

本机为水泥袋跌落试验专用机,采用直线导轨导向,水泥袋上升和下降平稳,摔包动作迅速灵敏,跌落平整。升降台上下行程各采用双开关限位,升降可靠,故障率低。
并具有计数功能,操作简单、外形方正整齐、占地小、维护保养简单等特点

This machine is special cement bag drop test machine , using linear guiderail , cement bags steady rise and fall , fall package and prompt action isensitive, fall flat. Lifting platform with double switches at each stroke limit lift reliable , low failure rate And.has a counting function, simple operation, Founder neat appearance, small footprint, maintenance and Simple

主要技术参数

MAIN TECHNICAL PARAMETER

序号/number	规格/Specification	参数/parameter
1	水泥袋规格 (KG)	50
2	速度/Speed (次/秒)	10
3	电压/Voltage (V)	220
4	用气量/ Air consumption (m³/min/MPa)	0.1/0.8
5	整机重量 (KG)	750
6	外形尺寸/Dimensions长*宽*高 (m)	1.8*0.8*2.1